

Metal ending and lever-arch file assembling lines



Automatic machine for applying reinforcing metal strips (edges) on file corners (2 corners per cycle)
Automatic board feeding unit.

Technical features

Material:

- coated board
- fiber board or similar
- tinned metal strip

Band dimensions:

height 6,95 mm (+ 0, -0,15 mm)
thickness 0,25 mm ($\pm 0,01$)

Corner size:

short side 30 mm
long side min. 30 max. 250 mm

Cardboard thickness:

from 1,7 mm to 2,8 mm

Capacity:

25 file cases (with 2 protections)/min.

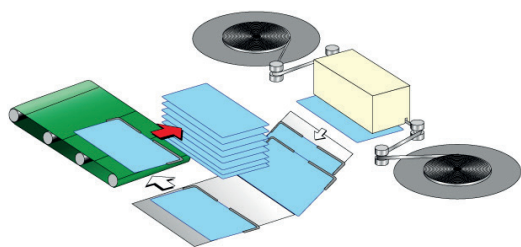
Electrical power req.: 4 Kw

Compressed air:

200 NL/min. (pressure 7 bar)

Overall dimensions:

L=2400mm W=2500mm H=1400mm



Dynamic process

